



## ISO 14001 certified manufacturing sites

A full list of ISO 14001 certified manufacturing sites worldwide is below. In 2008, 138 manufacturing sites across our three regions were certified to ISO 14001.

The Americas: 12 sites

Western Europe: 58 sites

Asia, Africa and Central and Eastern Europe: 68 sites

### The Americas

Our sites with ISO 14001 certification in The Americas

#### North America

Factory name	Country	City	Region	Category
Bramalea	Canada	Toronto Ontario	The Americas	Foods
Baltimore Foods	USA	Baltimore	The Americas	Foods
Baltimore HPC	USA	Baltimore	The Americas	HPC

#### South America

Factory name	Country	City	Region	Category
Guaquaychu	Argentina	Guaquaychu	The Americas	HPC
Rosario	Argentina	Buenos Aires	The Americas	HPC
Tortuguitas	Argentina	Tortuguitas	The Americas	HPC
Indaiatuba	Brazil	Indaiatuba	The Americas	HPC
Valinhos	Brazil	Valinhos	The Americas	HPC & Foods
Vinhedo	Brazil	Vinhedo	The Americas	HPC





Factory name	Country	City	Region	Category
Cali HPC	Colombia	Cali	The Americas	HPC
Guayaquil HPC	Ecuador	Guayaquil	The Americas	HPC
Cuernavaca	Mexico	Cuernavaca	The Americas	HPC

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## Western Europe

Our sites with ISO 14001 certification in Western Europe

### Belgium

Factory name	Country	City	Region	Category
Brussels	Belgium	Brussels	Western Europe	Foods

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### Cyprus

Factory name	Country	City	Region	Category
Nicosia	Cyprus	Nicosia	Western Europe	HPC

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### Denmark

Factory name	Country	City	Region	Category
Levring	Denmark	Levring	Western Europe	Foods

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## France

Factory name	Country	City	Region	Category
Appoigny	France	Appoigny	Western Europe	Foods
Chevigny	France	Chevigny	Western Europe	Foods
Compiegne	France	Compiegne	Western Europe	HPC
Dijon	France	Dijon	Western Europe	Foods
Duppigheim	France	Strasbourg	Western Europe	Foods
Gemenos	France	Gemenos	Western Europe	Foods
Ludres	France	Ludres	Western Europe	Foods
St. Vulbas	France	Lagnieu	Western Europe	HPC

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## Germany

Factory name	Country	City	Region	Category
Ansbach	Germany	Ansbach	Western Europe	Foods
Auerbach	Germany	Auerbach	Western Europe	Foods
Buxtehude	Germany	Buxtehude	Western Europe	HPC
Heilbronn	Germany	Heilbronn	Western Europe	Foods
Heppenheim	Germany	Heppenheim	Western Europe	Foods
Mannheim	Germany	Mannheim	Western Europe	HPC
Pratau	Germany	Pratau	Western Europe	Foods





Factory name	Country	City	Region	Category
Stavenhagen	Germany	Stavenhagen	Western Europe	Foods

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## Greece

Factory name	Country	City	Region	Category
Gastouni	Greece	Gastouni	Western Europe	Foods
Piraeus HPC	Greece	Piraeus	Western Europe	HPC
Piraeus Foods	Greece	Piraeus	Western Europe	Foods
Schimatari	Greece	Athens	Western Europe	Foods

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## Ireland

Factory name	Country	City	Region	Category
Cork	Ireland	Cork	Western Europe	Foods

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## Italy

Factory name	Country	City	Region	Category
Casalpusterlengo	Italy	Casalpusterlengo	Western Europe	HPC
Caivano	Italy	Naples	Western Europe	Foods
Cisterna	Italy	Cisterna di Latina	Western Europe	Foods
Inveruno	Italy	Inveruno	Western Europe	Foods
Pozzilli	Italy	Isernia	Western Europe	HPC





Factory name	Country	City	Region	Category
Sanguinetto	Italy	Sanguinetto	Western Europe	Foods

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## Netherlands

Factory name	Country	City	Region	Category
Hellendoorn	Netherlands	Hellendoorn	Western Europe	Foods
Nassaukade	Netherlands	Rotterdam	Western Europe	Foods
Oss, SU Unox	Netherlands	Oss	Western Europe	Foods

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## Portugal

Factory name	Country	City	Region	Category
Abrantes	Portugal	Abrantes	Western Europe	Foods
Sacavem	Portugal	Sacavem	Western Europe	HPC
Santa Iria	Portugal	Sacavem	Western Europe	Foods

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## Spain

Factory name	Country	City	Region	Category
Aranjuez	Spain	Aranjuez	Western Europe	HPC
Barcelona	Spain	Barcelona	Western Europe	Foods
Leioa	Spain	Vizcaya	Western Europe	Foods

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## Sweden

Factory name	Country	City	Region	Category
Flen Factory	Sweden	Flen	Western Europe	Foods
Helsingborg	Sweden	Helsingborg	Western Europe	Foods

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## United Kingdom

Factory name	Country	City	Region	Category
Burton on Trent	UK	Burton on Trent	Western Europe	Foods
Colman's of Norwich	UK	Norwich	Western Europe	Foods
Crumlin	UK	Crumlin	Western Europe	Foods
Gloucester	UK	Gloucester	Western Europe	Foods
Leeds	UK	Leeds	Western Europe	HPC
Port Sunlight	UK	Port Sunlight	Western Europe	HPC
Purfleet	UK	Dartford	Western Europe	Foods
Trafford Park	UK	Manchester	Western Europe	Foods
Warrington	UK	Warrington	Western Europe	HPC

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## Asia, Africa and Central and Eastern Europe (Asia Africa CEE)

Our sites with ISO 14001 certification in Asia, Africa and Central and Eastern Europe

### Asia

Factory name	Country	City	Region	Category
Beijing	China	Beijing	Asia Africa CEE	Foods
Guangzhou	China	Conghua	Asia Africa CEE	Foods
He Fei	China	He Fei	Asia Africa CEE	HPC
Jinshan	China	Shanghai	Asia Africa CEE	Foods
Taicang	China	Shanghai	Asia Africa CEE	Foods
Weifang	China	Weifang	Asia Africa CEE	Foods
Dapada	India	Silvasa	Asia Africa CEE	HPC
Goa	India	Goa	Asia Africa CEE	HPC
Hosur	India	Bangalore	Asia Africa CEE	Foods
Mysore	India	Mysore	Asia Africa CEE	Foods
Pondicherry HPC	India	Pondicherry	Asia Africa CEE	HPC
Pune	India	Pune	Asia Africa CEE	Foods
Cikarang 1	Indonesia	Bekasi	Asia Africa CEE	HPC
Cikarang 2	Indonesia	Bekasi	Asia Africa CEE	Foods
Rungkut	Indonesia	Surabaya	Asia Africa CEE	HPC





Factory name	Country	City	Region	Category
Sagamihara	Japan	Sagamihara	Asia Africa CEE	HPC
Shizuoka	Japan	Shizuoka	Asia Africa CEE	Foods
Daejon	Korea	Daejon	Asia Africa CEE	HPC
Karachi Tea	Pakistan	Karachi	Asia Africa CEE	Foods
Khaneval Tea	Pakistan	Khaneval	Asia Africa CEE	Foods
Lahore	Pakistan	Lahore	Asia Africa CEE	Foods
Pernawan	Pakistan	Rafhan	Asia Africa CEE	Foods
Rahim Yar Khan	Pakistan	Rahim Yar Khan	Asia Africa CEE	HPC
Cavite	Philippines	Cavite	Asia Africa CEE	Foods
Manila	Philippines	Manila	Asia Africa CEE	HPC
Hsin Chu	Taiwan	Hsin Chu	Asia Africa CEE	Foods
Gateway	Thailand	Bangkok	Asia Africa CEE	Foods
Minburi	Thailand	Bangkok	Asia Africa CEE	HPC
Cu Chi	Vietnam	Ho Chi Minh City	Asia Africa CEE	HPC & Foods

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## Australasia

Factory name	Country	City	Region	Category
North Rocks	Australia	Sydney	Asia Africa CEE	HPC
Tatura	Australia	Melbourne	Asia Africa CEE	Foods





Factory name	Country	City	Region	Category
Petone	New Zealand	Wellington	Asia Africa CEE	HPC

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## North Africa, Middle East & Turkey

Factory name	Country	City	Region	Category
Hassi-Ameur	Algeria	Algiers	Asia Africa CEE	HPC
6th October 1	Egypt	Giza	Asia Africa CEE	HPC
6th October 2	Egypt	Giza	Asia Africa CEE	HPC
Borg el Arab Foods	Egypt	Alexandria	Asia Africa CEE	Foods
Borg el Arab Tea	Egypt	Alexandria	Asia Africa CEE	Foods
Arad	Israel	Arad	Asia Africa CEE	Foods
Akko	Israel	Haifa	Asia Africa CEE	Foods
Barkan	Israel	Barkan	Asia Africa CEE	Foods
Haifa Foods	Israel	Haifa	Asia Africa CEE	Foods
Haifa HPC	Israel	Haifa	Asia Africa CEE	HPC
Zfad	Israel	Safad	Asia Africa CEE	Foods
Casablanca	Morocco	Casablanca	Asia Africa CEE	HPC
Jeddah	Saudi Arabia	Jeddah	Asia Africa CEE	HPC
Arhavi	Turkey	Rize	Asia Africa CEE	Foods
Cayirova- Besan	Turkey	Cayirova	Asia Africa CEE	Foods





Factory name	Country	City	Region	Category
Corlu Foods	Turkey	Istanbul	Asia Africa CEE	Foods
Corlu Ice Cream	Turkey	Istanbul	Asia Africa CEE	Foods
Gebze	Turkey	Istanbul	Asia Africa CEE	HPC
Findliki PP	Turkey	Rize	Asia Africa CEE	Foods
Pazar-Rize PP	Turkey	Rize	Asia Africa CEE	Foods
Jebel Ali	United Arab Emirates	Dubai	Asia Africa CEE	Foods

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### Central and Southern Africa

Factory name	Country	City	Region	Category
Vridi	Cote D'Ivoire	Adibjan	Asia Africa CEE	HPC
Tema	Ghana	Tema	Asia Africa CEE	HPC
Nairobi	Kenya	Nairobi	Asia Africa CEE	HPC
Aba	Nigeria	Aba	Asia Africa CEE	HPC
Agbara	Nigeria	Lagos	Asia Africa CEE	HPC & Foods
Oregun	Nigeria	Lagos	Asia Africa CEE	HPC
Boksburg	South Africa	Johannesburg	Asia Africa CEE	Foods
M. Wharf, Durban	South Africa	Durban	Asia Africa CEE	Foods
Phoenix Foods	South Africa	Durban	Asia Africa CEE	Foods





Factory name	Country	City	Region	Category
Phoenix HPC	South Africa	Durban	Asia Africa CEE	HPC
Pietermaritzburg	South Africa	Pietermaritzburg	Asia Africa CEE	Foods
Prospecton Ave East	South Africa	Durban	Asia Africa CEE	Foods
Prospecton Fountain Park	South Africa	Durban	Asia Africa CEE	HPC & Foods
Harare	Zimbabwe	Harare	Asia Africa CEE	HPC

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## Central and Eastern Europe

Factory name	Country	City	Region	Category
Nelahozeves PTZ	Czech Republic	Prague	Asia Africa CEE	Foods
Roszke	Hungary	Budapest	Asia Africa CEE	Foods
Nyirbator	Hungary	Nyirbator	Asia Africa CEE	HPC
Veszprim	Hungary	Veszprim	Asia Africa CEE	Foods
Banino	Poland	Gadansk	Asia Africa CEE	Foods
Bydgoszcz	Poland	Bydgoszcz	Asia Africa CEE	HPC
Katowice	Poland	Katowice	Asia Africa CEE	Foods
Poznan	Poland	Poznan	Asia Africa CEE	Foods
St. Petersburg	Russia	St. Petersburg	Asia Africa CEE	HPC & Foods

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